



Fast Chem Fast Drying Enamel

Basic Uses: interior/exterior metal surfaces



TECHNICAL DATA	SIZES	FINISH	COLOR
<p>VISCOSITY: 70-75 KU's FLASH POINT: over 80°F GRNID: 7 HS SOLIDS (WEIGHT): 54% SOLIDS (VOLUME): 41% THINNING: Not required for brush or roller. For spray use, ½ Harris Thinner Puritene per gallon.</p>	<p>1 gallon (3.785 Liters) 1 quart (.95 Liters)</p>	<p>Gloss (90% @ 60°)</p>	<p>Bases: Pastel, Tint, Deep, Accent Ready Mixed Colors</p>

DESCRIPTION

Enamel formulated for use on metal surfaces, trim, brick, cabinets, primed cement walls, machinery, equipment, piping, etc. Safe uses on metal toys and furniture

COMPOSITION AND PROPERTIES

A fast drying industrial grade high build alkyd enamel formulated to provide a fast, tough, high gloss finish and excellent leveling. For either interior or exterior use. Formulated with rust inhibitors to insure a beautiful and lasting protection year after year. Fast Chem Enamel meets Federal Specification TT-E-001793.

APPLICATION

Stir thoroughly; apply paint evenly and uniformly by brush or roller.

SURFACE PREPARATION: All surfaces must be sound, clean, and free of oil, grease, rust mill scale, mildew and foreign matter. DO NOT apply when surface or air temperature is or is expected to be below 40°F.

NEW SURFACES:

- Steel → Prime with Harris Paints Rust Chem Undercoat Primer.
- Galvanized Steel and

Aluminum → Clean and prime with Harris Galvanized Metal Primer.

- Interior Woodwork → Sand smooth. Prime with Rust Chem Undercoat Primer.
- Exterior Wood → Sand rough areas and wipe clean. Prime with Harris Paints Rust Chem Undercoat Primer.
- Concrete and Masonry → Prime with Harris Paints Titanium Wall Primer.

PREVIOUSLY PAINTED SURFACES:

Remove all peeling, blistering, failed coatings, oil, dirt, rust, grease etc. by appropriate means. Sand old paint and prime to improve adhesion and appearance.

DRYING TIME

- A: SET-TO-TOUCH: 15 MINUTES
 B: DRY HARD: Within 4 HRS.
 C: FULL HARDNESS: Within 48 HRS

CLEANUP: Clean up drips, spatters and equipment with clean rags and mineral spirits.

COVERAGE: Apply at 500-550 sq. ft. per gallon depending on texture and porosity; do not apply too heavily.

PRECAUTION

CAUTION! Combustible. Keep away from heat, sparks, and open flame. Avoid prolonged contact with skin and breathing of vapor or spray mist. Do not take internally. Close container after each use. Use with adequate ventilation.

KEEP OUT OF THE REACH OF CHILDREN.

(Continued)

Tung • O • Var Marine Clear Spar Varnish

