

## TECHNICAL DATA DIGEST

### HARRIS APPLIANCE/WINDOW AND DOOR FRAME ENAMELS SPRAY PAINTS

**DESCRIPTION:** Harris Appliance/Window and Door Frame Enamels Spray Paint is quick drying enamel for interior/exterior surfaces that gives a glossy finish. Use for numerous applications in the home and industry. Can be use on wood, metal or almost any other surfaces.

This spray paint leaves a beautiful, durable protective glossy finish and prevents rust on metal surfaces. Specially formulated for door and window frame applications.

**FINISH:** Gloss

**PACKAGING:** 11 ounces can

#### TECHNICAL DATA

**VISCOSITY:** 15-20 seconds (Ford cup #4)

**WEIGHT/GALLON:** 7.80 ± 0.5 lbs/gal

**FLASH POINT:** Less than 156° F

**SOLIDS (WEIGHT):** 45.86% **SOLIDS (VOLUME):**27.77%

**GLOSS:** Minimum of 85% @ 60° F

**DRYING TIME:** 15 min. touch  
1 hr. to handle and fully dry 24 hrs.

#### DRY FILM

**THICKNESS:** 1.05 mils. (calculated)

## APPLICATION

### SURFACE PREPARATION:

Thoroughly clean all grease, oil, dirt, wax and rust scale from surface before painting.

### NEW METAL SURFACES:

New or rusted areas should be primed with Aerosol Primer before painting.

### PREVIOUSLY PAINTED SURFACES:

Make sure surface is free of dirt, grease, wax and rust scale from surface before painting. Use drop cloth or newspapers to protect surrounding areas from spray mist. Surface temperature must be above 65° F from painting. Do not paint in high winds or excessively high humidity.

### SURFACES IN GOOD CONDITIONS:

Spray directly on bare areas. Primers are not necessary.

### SURFACES IN POOR CONDITIONS:

Remove all rusted and peeled or blistered paint to restore back to sound surface. Clean with soap and water, rinse and let dry. Prime all surfaces with Spray Primer, allow 30 min. to dry.

### APPLICATION:

Shake can until agitator ball begins to rattle and continue to shake for one minute after. Occasionally shake during use. Hold can 12 to 16 inches away from surface to be sprayed and apply several thin coats rather than one heavy coat. Recoat after one hour.

### CAUTIONS:

**EXTREMELY FLAMMABLE.** Keep away from heat, sparks, flames or other heat sources. Vapors may ignite explosively. Prevents buildup vapor. Do not smoke near the area. To avoid breathing vapors or spray mist, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches or dizziness, increase fresh air or wear respiratory protection or leave the area. **KEEP OUT OF REACH OF CHILDREN.**